HIGH STAKES. HIGH STANDARDS.

Pharmaceutical & Biopharmaceutical Workflow Solutions

When health and lives are at stake, use high-quality chemicals from a proven manufacturer.







PLACE YOUR TRUST IN THE SUREST HANDS

When health and lives are at stake, laboratories performing analyses should use top-quality testing products provided by a proven manufacturer.

Honeywell Research Chemicals understands that quality is crucial at every step of your pharmaceutical & biopharmaceutical workflows. With analytical technologies and associated costs advancing at a record pace, the need for high-quality chemicals is greater than ever before.

Per a recent Forbes article on pharmaceutical price transparency, it can take up to 12 years and \$2.6 billion to bring a single new drug to market.^[1] With such high stakes, we know that our standards must be high. That's why we've developed an analytical chemical portfolio delivering the highest purity reagents and solvents, and reliable analytical standards, to save time and reduce costs at every stage of your workflows.

From drug discovery and development to quality control, you're in the surest hands with Honeywell Research Chemicals. We've taken the guesswork out choosing the right chemicals for each stage of your workflows with our comprehensive product guides and helpful resources.



1. Turner, Grace-Marie (May 21, 2019). HHS Marches Forward to Enhance Drug Price Transparency. Forbes

OLIGONUCLEOTIDE SYNTHESIS WORKFLOW SOLUTIONS



Critical to advancing drug discovery processes

Honeywell Burdick & Jackson™ BioSyn™ solvents and reagents have low impurity profiles and ensure higher yields.

The Burdick & Jackson[™] BioSyn[™] product line from Honeywell Research Chemicals offers a wide range of DNA and RNA synthesis solvents and reagents for each step of the oligonucleotide synthesis cycle. This includes reagents for deblocking, activation, capping, and oxidation in various formulations, as well as acetonitrile with extremely low water content.

Scientists using the BioSyn product line will enjoy the following benefits:

- High-purity reagents employing consistent quality manufacturing standards to ensure improved overall yield of the final product
- Filtered to minimize particulate contamination (0.2 micron for oxidation reagents and 0.1 micron for all other reagents)
- Available in package sizes from 1L glass bottles to 1.250L bulk containers suitable for lab-scale oligonucleotide synthesis through production levels
- Packaging designed to facilitate direct connection to popular synthesizers
- Custom solutions provided to meet specific customer needs (e.g., custom reagent formulations to address special packaging requirements)

In addition, Honeywell offers a variety of Riedel-de Haën™ branded, septum-sealed, moisture-sensitive anhydrous solvents suitable for many biotech and biopharma applications.





WORKFLOW

OLIGONUCLEOTIDE SYNTHESIS WORKFLOW PRODUCT GUIDE

| | PRODUCT CATEGORY | PRODUCT NUMBER | BRAND | PRODUCT DESCRIPTION | PACKAGING SIZE |
|--------|-------------------------------|---------------------|-----------------------------|------------------------------------------------------------------------|--------------------------------------------------------------|
| STEP 1 | Deblocking (Detritylation) | BR605 | Burdick & Jackson BioSyn | 3% Trichloroacetic acid in Dichloromethane (w/v) | 4x2L, 4x2.5L, 4x4L, 20L NPII |
| | Deblocking (Detritylation) | SR622, CS622 | Burdick & Jackson BioSyn | 3% Dichloroacetic acid in Dichloromethane (v/v) | 4x4L, 20L NPII, 200L SSPDS |
| | Deblocking (Detritylation) | SR674, BR674 | Burdick & Jackson BioSyn | 3% Dichloroacetic acid in Toluene (v/v) | 4x4L, 20L NPII, 200L SSPDS |
| STEP 2 | Activation/ Coupling | SR731, BR731, BC731 | Burdick & Jackson BioSyn | 0.30M 5-Benzylthio-1H-tetrazole, 0.5% NMI, 99.5% Acetonitrile (BMI) | 2x1L, 4x4L, 20L NPII, 200L SSPDS |
| | Activation/ Coupling | SR721, BR721, BC721 | Burdick & Jackson BioSyn | 0.25M 5-Ethylthio-1H-tetrazole in Acetonitrile (ETT) | 2x1L, 4x2L, 4x2.5L, 4x4L, 20L NPII, 56L SSPDS, 200L SSPDS |
| | Activation/ Coupling | BR725, BC725 | Burdick & Jackson BioSyn | 0.50M 5-Ethylthio-1H-tetrazole in Acetonitrile (ETT) | 2x1L, 4x2.5L, 20L NPII, 56L SSPDS, 200L SSPDS |
| | Activation/ Coupling | BR726, BC726 | Burdick & Jackson BioSyn | 0.60M 5-Ethylthio-1H-tetrazole in Acetonitrile (ETT) | 2x1L, 4x4L, 56L SSPDS, 200L SSPDS |
| STEP 3 | Capping | BR640 | Burdick & Jackson BioSyn | 10% Acetic Anhydride, 10% 2,6-Lutidine, 80% THF (v/v/v) | 4x2L, 4x2.5L, 4x4L |
| | Capping | BR641 | Burdick & Jackson BioSyn | 10% Acetic Anhydride, 10% Pyridine, 80% THF (v/v/v) | 4x2L, 4x2.5L, 4x4L |
| | Capping | SR639, CS639 | Burdick & Jackson BioSyn | 10% Acetic Anhydride, 90% THF (v/v) | 4x4L, 200L SSPDS |
| | Capping | SR644, BC644 | Burdick & Jackson BioSyn | 20% Acetic Anhydride, 30% 2,6-Lutidine, 50% Acetonitrile (v/v/v)3 | 20L NPII, 200L SSPDS |
| | Capping | BR650 | Burdick & Jackson BioSyn | 16% N-Methylimidazole, 84% THF (v/v) | 4x2L, 4x2.5L, 4x4L |
| | Capping | BR651 | Burdick & Jackson BioSyn | 10% N-Methylimidazole, 90% THF (v/v) | 4x2L, 4x2.5L, 4x4L |
| | Capping | SR653, CS653 | Burdick & Jackson BioSyn | 10% N-Methylimidazole, 10% Pyridine, 80% THF (v/v/v) | 4x4L, 200L SSPDS |
| | Capping | BR654, SR554 | Burdick & Jackson BioSyn | 20% N-Methylimidazole, 80% Acetonitrile (v/v) | 2x1L, 4x2.5L, 20L NPII, 56L SSPDS, 200L SSPDS |
| STEP 4 | Oxidation | BR663 | Burdick & Jackson BioSyn | 0.02M lodine, 2% Water, 20% Pyridine, 78% THF (v/v/v) | 4x2L, 4x2.5L, 4x4L |
| | Oxidation | BR664 | Burdick & Jackson BioSyn | 0.05M lodine, 10% Water, 90% Pyridine (v/v) | 4x2.5L, 4x4L, 20L NPII, 56L SSPDS, 200L SSPDS |
| | Oxidation | BR665 | Burdick & Jackson BioSyn | 0.02M lodine, 10% Water, 0.4% Pyridine, 89.6% THF (v/v/v) | 4x4L |
| | Oxidation | BR666, SR666, BR666 | Burdick & Jackson BioSyn | 0.02M lodine, 10% Water, 20% Pyridine, 70% THF (v/v/v) | 4x2L, 4x2.5L, 4x4L, 20L NPII, 56L SSPDS, 200L SSPDS |
| | Oxidation | BR761, BN761, BC761 | Burdick & Jackson BioSyn | 0.05M lodine, 10% Water, 10% Pyridine, 80% Acetonitrile (v/v/v) | 2x1L, 4x4L, 20L NPII, 56L SSPDS, 200L SSPDS |

SOLVENTS AND RELATED PRODUCTS

| PRODUCT NUMBER BRAND PRODUCT DESCRIPTION PACKAGING SIZE BB017, BN017, BC017 Burdick & Jackson BioSyn Acetonitrile 4x4L, 20L NPII, 56L SSPDS, 200L SSPD 1250L SSPDS SSPDS BB301, BN301 Burdick & Jackson BioSyn Dichloromethane 4x4L, 20L NPII, 56L SSPDS, 200L SSPD 2.5L, 4x4L, 20L NPII, 56L SSPDS, 200L SSPD SSPDS BB333, BN333, BC333 Burdick & Jackson BioSyn Pyridine 2.5L, 4x4L, 20L NPII, 56L SSPDS, 200L SSPD SSPDS | |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|
| BB017, BN017, BC017 Burdick & Jackson BioSyn Acetonitrile 1250L SSPDS BB301, BN301 Burdick & Jackson BioSyn Dichloromethane 4x4L, 20L NPII, 56L SSPDS, 200L SSP BB333, BN333, BC333 Burdick & Jackson BioSyn Pyridine 2.5L, 4x4L, 20L NPII, 56L SSPDS, 200L SSPDS, 200L SSPDS | |
| BB333, BN333, BC333 Burdick & Jackson BioSyn Pyridine 2.5L, 4x4L, 20L NPII, 56L SSPDS, 200 SSPDS |)S, |
| BB333, BN333, BC333 Burdick & Jackson BioSyn Pyridine 2.5L, 4x4L, 20L NPII, 56L SSPDS, 20U SSPDS | DS |
| | L |
| BB343, BN343, BC343 Burdick & Jackson BioSyn Tetrahydrofuran 4x4L, 20L NPII, 56L SSPDS, 200L SSF | DS |
| BB359 Burdick & Jackson BioSyn Triethylamine 2x100mL, 6x1L | |
| BB360 Burdick & Jackson BioSyn Trifluoroacetic acid 12x50mL, 6x500mL | |
| 66214Riedel-de-HaënAcetonitrile Anhydrous100mL, 1L, 2.5L | |
| 66204 Riedel-de-Haën Dichloromethane Anhydrous stabilised with amylene 100mL, 1L | |
| 66213Riedel-de-HaënPyridine Anhydrous over molecular sieve100mL, 1L, 2.5L | |
| 66205Riedel-de-HaënTetrahydrofuran Anhydrous unstabilised100mL, 1L, 2.5L | |

Product and packaging availability may vary from country to country.

CHROMATOGRAPHY WORKFLOW SOLUTIONS



Essential for verifying product purity

Honeywell solvents, blends and standards provide low impurity and high consistency.

With Honeywell chromatography solvents, prepared and customizable solvent blends, eluent additives, and analytical standards, pharmaceutical and biopharmaceutical labs can utilize high-quality products throughout the entire chromatography workflow with the following benefits:

- High purity for cleaner chromatograms
- Low lot-to-lot variation for better consistency
- Reduced time and cost to obtain correct and reliable results the first time

Honeywell solutions are particularly advantageous for demanding applications such as LC-MS and UHPLC-MS that rely on low baseline noise to achieve the required sensitivity.

Honeywell Research Chemicals has over 200 years of expertise in high-purity solvents, produced in two ISO 9001-certified production plants in the USA and Germany. To meet the most challenging analytical requirements, customers can choose from a wide portfolio of solvents, Honeywell LabReady[™] blends from Riedel-de Haën[™] and Burdick & Jackson[™], as well as eluent additives and analytical standards from Fluka[™].

Honeywell Fluka analytical standards include an expanding portfolio of high-quality organic reference materials, produced according to ISO 9001 and suitable for a wide range of industries and applications. Every vial comes complete with a printed certificate of analysis (CoA) and is eligible for free expert technical support—ensuring you have the information needed to quickly start your analysis and pass relevant audits.





WORKFLOW

CHROMATOGRAPHY WORKFLOW PRODUCT GUIDE

| | PRODUCT CATEGORY/ HIERARCHY | PRODUCT NUMBER | BRAND | PRODUCT DESCRIPTION | PACKAGING SIZE |
|--------|--------------------------------|-------------------|----------------------|---------------------------------------------------------------------------------------|------------------------------------|
| STEP 1 | LC-MS & UHPLC Solvents | 34965 | Riedel-de Haën | 2-Propanol, CHROMASOLV™ LC-MS | 1L, 2.5L, 4X2.5L, 6X1L |
| | LC-MS & UHPLC Solvents | 34967 | Riedel-de Haën | Acetonitrile, CHROMASOLV™ LC-MS | 250mL, 1L, 2.5L, 4X2.5L, 6X1L, 45L |
| | LC-MS & UHPLC Solvents | 34999 | Riedel-de Haën | Heptane, CHROMASOLV™ LC-MS | 1L, 2.5L |
| | LC-MS & UHPLC Solvents | 34986 | Riedel-de Haën | Hexane, CHROMASOLV™ LC-MS | 1L, 2.5L, 4X2.5L, 6X1L |
| | LC-MS & UHPLC Solvents | 34966 | Riedel-de Haën | Methanol, CHROMASOLV™ LC-MS | 1L, 2.5L, 4X2.5L, 6X1L |
| | LC-MS & UHPLC Solvents | 39253 | Riedel-de Haën | Water, CHROMASOLV™ LC-MS | 250mL, 500mL 1L, 2.5L, 4L, 4X4L |
| STEP 2 | Reference Materials | R1357 | Fluka | $\beta\text{-}Estradiol$ 3-methyl ether solution 100 $\mu\text{g/mL}$ in acetonitrile | 2mL |
| | Reference Materials | R1766 | Fluka | Oxytetracycline hydrochloride | 100mg |
| | Reference Materials | R1000 | Fluka | Reserpine-(3',4',5'-trimethoxy-d9) | 10mg |
| | GC Headspace Solvents | 51779 | Riedel-de Haën | Dimethyl sulfoxide, CHROMASOLV™, GC-Headspace tested, ≥99.9% | 1L, 2.5L |
| | GC Headspace Solvents | 44901 | Riedel-de Haën | N,N-Dimethylacetamide, CHROMASOLV™, GC-Headspace tested, ≥99.9% | 1L |
| | LC-MS & UHPLC Additives | 14265 | Fluka | Formic acid, LC-MS Ultra, Eluent additive for UHPLC-MS | 1mL, 2mL, 50mL |
| | LC-MS & UHPLC Additives | 14264 | Fluka | Trifluoroacetic acid, LC-MS Ultra, Eluent additive for UHPLC-MS | 1mL, 2mL, 50mL |
| с С | LC-MS & UHPLC Solvents | 34967 | Riedel-de Haën | Acetonitrile, CHROMASOLV™ LC-MS | 250mL, 1L, 2.5L, 4X2.5L, 6X1L, 45L |
| STEP | LC-MS & UHPLC Solvents | 14262 | Riedel-de Haën | Methanol, CHROMASOLV™ LC-MS Ultra, tested for UHPLC-MS | 1L, 2L |
| | LC-MS & UHPLC Solvents | 14263 | Riedel-de Haën | Water, CHROMASOLV™ LC-MS Ultra, tested for UHPLC-MS | 1L, 2L |
| | LC-MS Solvents | LC015 | Burdick & Jackson | Acetonitrile, B&J Brand [™] LC-MS, for LC-MS and HPLC, >99.9% | 1L, 2.5L, 4L |
| | LC-MS Solvents | LC323 | Burdick & Jackson | Isopropyl Alcohol, B&J Brand™ LC-MS, for LC-MS and HPLC, >99.9% | 1L, 2.5L, 4L |
| | LC-MS Solvents | LC365 | Burdick & Jackson | Water, B&J Brand [™] LC-MS, for LC-MS and HPLC | 1L, 2.5L, 4L |

Product and packaging availability may vary from country to country.

In addition to the products listed above, we offer technical and reagent grades, as well as grades for ACS, HPLC, preparative liquid chromatography, column chromatography, GC, and spectrophotometry.



WATER DETERMINATION WORKFLOW SOLUTIONS



Crucial for confirming water content

Hydranal[™] reagents provide best-in-class accuracy and unparalleled technical support

Karl Fischer titration (KFT) is the preferred technique for water determination due to its superior accuracy, increased speed and selectivity, and practical advantages over other methods.

Today, however, the lack of skilled chemists with experience using the KFT technique can undermine its effectiveness and the quality of results. This situation can have serious consequences in the biopharmaceutical field where water content impacts drug stability, crystal structure, powder flow, dissolution rate, and polymer film permeability in solid dosage forms. It can also lead to growth of microorganisms if unchecked. Errors in analysis often result in costly production stoppages and health risks.

Honeywell's Karl Fischer titration product line, Hydranal[™], focuses on optimizing the water determination workflow. Hydranal reagents provide the following advantages:

- Brand name synonymous with the highest standard of accuracy and reliable lot-to-lot consistency
- Unique in offering special media for customer-specific needs (largest portfolio in KFT segment)
- Unparalleled technical support to tackle challenging samples





WATER DETERMINATION WORKFLOW PRODUCT GUIDE

| | PRODUCT CATEGORY/ HIERARCHY | PRODUCT NUMBER | BRAND | PRODUCT DESCRIPTION | PACKAGING SIZE |
|--------|--------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------|-------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------|
| STEP 1 | One-Component Volumetry | e-Component Volumetry 34805 Fluka HYDRANAL-Composite 5, Titrating agent for volumetric one-component KF titration (methanol free)* | | 1 , 5 5 | 500 mL, 1 L, 2.5 L |
| | One-Component Volumetry | 34806 | Fluka | HYDRANAL-Composite 2, Titrating agent for volumetric one-component KF titration (methanol free)* | 500 mL, 1 L, 2.5 L |
| | One-Component Volumetry | 34827 | Fluka | HYDRANAL-Composite 1, Titrating agent for volumetric one-component KF titration (methanol free) | 500 mL, 1 L |
| | One-Component Volumetry | 34741 | Fluka | HYDRANAL-Methanol dry, Medium for volumetric one-component KF titration | 1 L, 2.5 L |
| | One-Component Volumetry | 37817 | Fluka | HYDRANAL-Methanol Rapid, Medium for accelerated volumetric one-component KF titration | 500 mL, 1 L, 2.5 L |
| | Two-Component Volumetry | 34801 | Fluka | HYDRANAL-Titrant 5, Titrating agent for volumetric two-component KF titration (methanol-based)* | 500 mL, 1 L, 2.5 L |
| | Two-Component Volumetry | 34811 | Fluka | HYDRANAL-Titrant 2, Titrating agent for volumetric two-component KF titration (methanol-based) | 500 mL, 1 L, 2.5 L |
| | Two-Component Volumetry | 34800 | Fluka | HYDRANAL-Solvent, Medium for volumetric two-component KF titration (methanol-based) | 500 mL, 1 L, 2.5 L |
| | Coulometry | 34836 | Fluka | HYDRANAL-Coulomat AG, Anolyte for coulometric KF titration (methanol-based), for cells with and without diaphragm | 500 mL, 1 L |
| | Auxiliaries - Drying Agents | 34241 | Fluka | HYDRANAL-Molecular sieve 0.3 nm, Drying agent for air and gases for KF titration | 250 g |
| | Auxiliaries - Drying Agents | 34788 | Fluka | HYDRANAL-Humidity absorber, Drying agent for air and gases (with indicator) for KF titration | 500 g, 1 kg |
| STEP 2 | Certified Reference Materials | 34425 | Fluka | HYDRANAL-CRM Water Standard 10.0, Certified reference material for KF titration, produced under DIN EN ISO 17034 accreditation, water content 10 mg/g = 1.0%, exact value on CoA | 80 mL (10 x 8 mL) |
| | Certified Reference Materials | 34426 | Fluka | HYDRANAL-CRM Water Standard 1.0, Certified reference material for KF titration, produced under DIN EN ISO 17034 accreditation, water content 1 mg/g = 0.1% , exact value on CoA | 40 mL (10 x 4 mL) |
| | Certified Reference Materials | 34424 | Fluka | HYDRANAL-CRM Sodium Tartrate Dihydrate, Certified reference material for KF titration, produced under DIN EN ISO 17034 accreditation, water content ${\sim}15.66\%$, exact value on CoA | 10 g |
| | Reference Materials | 34446 | Fluka | HYDRANAL-Water Standard 0.1 PC, Standard for KF titration, water content 0.1 mg/g = 0.01%, exact value on report of analysis | 40 mL (10 x 4 mL) |
| | Reference Materials | 34693 | Fluka | HYDRANAL-Water Standard KF-Oven, 140-160°C, Standard for KF oven check, water content $\sim\!5.0\%$, exact value on report of analysis | 10 g |
| | One-Component Volumetry - Special Media | 34816 | Fluka | HYDRANAL-Composite 5 K, Titrating agent for volumetric one-component KF titration in aldehydes and ketones (methanol free)* | 500 mL, 1 L, 2.5 L |
| | One-Component Volumetry - Special Media | 34698 | Fluka | HYDRANAL-Medium K, Medium for volumetric one-component KF titration in aldehydes and ketones (methanol free) | 1L |
| | Coulometry - Special Media | 34820 | Fluka | HYDRANAL-Coulomat AK, Anolyte for coulometric KF titration in ketones (methanol free), preferred for cells with diaphragm | 500 mL |
| е С | Coulometry - Special Media | 34821 | Fluka | HYDRANAL-Coulomat CG-K, Catholyte for coulometric KF titration in ketones (methanol free) | 50 mL (10 x 5 mL) |
| STEP | Coulometry - Special Media | 34843 | Fluka | HYDRANAL-Coulomat AG-H, Anolyte for coulometric KF titration in long-chained hydrocarbons (methanol-pentanol-based), preferred for cells with diaphragm | 500 mL |
| | Coulometry - Special Media | 34840 | Fluka | HYDRANAL-Coulomat CG, Catholyte for coulometric KF titration (methanol-based) | 50 mL (10 x 5 mL) |
| | Auxiliaries - Solubilizers | 34724 | Fluka | HYDRANAL-Formamide dry, Solubilizer for KF titration | 1L |
| | Auxiliaries - Buffers | 34804 | Fluka | HYDRANAL-Buffer for Acids, Liquid buffer medium for KF titration in acidic samples (based on imidazole) | 500 mL |
| | Auxiliaries - Buffers | 37859 | Fluka | HYDRANAL-Buffer for Bases, Liquid buffer medium for KF titration in alkaline samples (based on salicylic acid) | 1L |
| STEP 4 | Certified Reference Materials | 34425 | Fluka | HYDRANAL-CRM Water Standard 10.0, Certified reference material for KF titration, produced under DIN EN ISO 17034 accreditation, water content 10 mg/g = 1.0%, exact value on CoA | 80 mL (10 x 8 mL) |
| | Certified Reference Materials | 34426 | Fluka | HYDRANAL-CRM Water Standard 1.0, Certified reference material for KF titration, produced under DIN EN ISO 17034 accreditation, water content 1 mg/g = 0.1% , exact value on CoA | 40 mL (10 x 4 mL) |
| | Certified Reference Materials | 34424 | Fluka | HYDRANAL-CRM Sodium Tartrate Dihydrate, Certified reference material for KF titration, produced under DIN EN ISO 17034 accreditation, water content ${\sim}15.66\%$, exact value on CoA | 10 g |
| | Reference Materials | 34446 | Fluka | HYDRANAL-Water Standard 0.1 PC, Standard for KF titration, water content 0.1 mg/g = 0.01%, exact value on report of analysis | 40 mL (10 x 4 mL) |
| | Reference Materials | 34693 | Fluka | HYDRANAL-Water Standard KF-Oven, 140-160°C, Standard for KF oven check, water content ${\sim}5.0\%$, exact value on report of analysis | 10 g |
| | | | | | |

*RFID enabled for Metrohm and Mettler Toledo titrators.

Product and packaging availability may vary from country to country.

ELEMENTAL IMPURITIES WORKFLOW SOLUTIONS



Vital for identifying trace contaminants

TraceSelect[™] solvents and reagents enable increased precision and reliability.

Understanding the elemental composition of your raw materials, active pharmaceutical ingredients (APIs), excipients, and formulations helps to ensure product quality and purity. Trace metals are known to be toxic and can affect the stability of a formulation by catalyzing degradation. Quality control during the manufacturing process is also very important and should be monitored regularly. The presence of trace species at very low levels and samples with poor solubility can make elemental analysis difficult.

Honeywell's TraceSelect[™] solvents and reagents are supplied in high-quality leach-resistant bottles to ensure long-term purity.

Our certificates of analysis list up to 80 individual metal and anion traces. TraceSelect reagents and solvents and certified reference materials provide the following benefits:

- Reliable Fluka[™] certified reference materials supplied with complete documentation and traceable to NIST standard reference materials
- Meets requirement for high-purity acids and bases with low contamination levels to improve reliability and accuracy
- Enables detection of impurities in the ppt and ppb detection range





WORKFLOW

ELEMENTAL IMPURITIES WORKFLOW PRODUCT GUIDE

| | PRODUCT CATEGORY/ HIERARCHY | PRODUCT NUMBER | BRAND | PRODUCT DESCRIPTION | PACKAGING SIZE |
|--------|--------------------------------|-------------------|-------|------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------|
| STEP 1 | Acids for TraceAnalysis | 06454 | Fluka | Formic acid, TraceSELECT™, for trace analysis, ≥88.0% | 250mL |
| | Acids for TraceAnalysis | 96208 | Fluka | Hydrochloric acid, TraceSELECT™ Ultra, for ultratrace analysis, 30-35% | 250mL, 500mL, 1L |
| | Acids for TraceAnalysis | 08256 | Fluka | Hydrochloric acid, TraceSELECT™, for trace analysis, ≥30% | 100mL, 500mL, 1L, 2.5L |
| | Acids for TraceAnalysis | 2650 | Fluka | Nitric acid, TraceSELECT™ Ultra, for ultratrace analysis, 65-71%, | 250mL, 500mL, 1L, 2L |
| | Acids for TraceAnalysis | 84385 | Fluka | Nitric acid, TraceSELECT™, for trace analysis, ≥69.0% | 500mL, 6x500mL, 1L, 2.5L, 5L |
| | Acids for TraceAnalysis | 77239 | Fluka | Sulfuric acid, TraceSELECT™ Ultra, for ultratrace analysis, ≥95% | 250mL, 500mL, 1L |
| | Acids for TraceAnalysis | 84716 | Fluka | Sulfuric acid, TraceSELECT™, for trace analysis,≥95% | 500mL, 1L |
| | Trace Analysis Salts | 09725 | Fluka | Ammonium chloride, TraceSELECT™, for trace analysis, ≥99.9995% (metals basis) | 25g, 100g |
| | Trace Analysis Salts | 9979 | Fluka | Ammonium sulfate, TraceSELECT™, for trace analysis, ≥99.9999% (metals basis) | 100g |
| | Trace Analysis Salts | 38979 | Fluka | Sodium chloride, TraceSELECT™, for trace analysis, ≥99.999% (metals basis) | 500g |
| | Certified Reference Materials | E4012 | Fluka | Calcium AAS Standard, 1000mg/L Ca in HCl 2% | 100mL, 500mL |
| | Certified Reference Materials | E1513 | Fluka | Chromium VI Cr ⁶⁺ ICP Standard, 1000mg/L in water | 100mL |
| | Certified Reference Materials | E4022 | Fluka | Copper AAS Standard, 1000mg/L Cu in HCl 2% | 100mL, 500mL |
| | Certified Reference Materials | E2112 | Fluka | EPA 6010 - Interference Check Standard 5 - 5 components; Ca 6000ug/mL, Fe 5000ug/mL, Mg 3000ug/mL, Al 1200ug/mL, Na 1000ug/mL in HNO ₃ 5% | 100mL |
| N | Certified Reference Materials | E4027 | Fluka | Iron AAS Standard, 1000mg/L Fe in HCl 2% | 100mL, 500mL |
| STEP | Certified Reference Materials | E3025 | Fluka | Magnesium (Mg²·) Standard for Ion Chromatography, 1000mg/L in water | 100mL |
| | Certified Reference Materials | E1026 | Fluka | Mercury ICP Standard, 1000mg/L Hg in HNO3 10% | 100mL |
| | Certified Reference Materials | E1405 | Fluka | Nickel ICP & ICP-MS Standard, 10mg/L Ni in HNO3 2% | 100mL |
| | Certified Reference Materials | E1037 | Fluka | Sodium ICP Standard, 1000mg/L Na in water | 100mL |
| | Certified Reference Materials | E3048 | Fluka | Sulfite (SO ³ -) Standard for Ion Chromatography, 1000mg/L in water | 100mL |
| | Certified Reference Materials | E1051 | Fluka | Sulphur ICP Standard, 1000mg/L S in water | 100mL |
| | Acids for TraceAnalysis | 06454 | Fluka | Formic acid, TraceSELECT™, for trace analysis, ≥88.0% | 250mL |
| STEP 3 | Trace Analysis Salts | 09725 | Fluka | Ammonium chloride, TraceSELECT™, for trace analysis, ≥99.9995% (metals basis) | 25g, 100g |
| | Trace Analysis Salts | 9979 | Fluka | Ammonium sulfate, TraceSELECT™, for trace analysis, ≥99.9999% (metals basis) | 100g |
| | Trace Analysis Salts | 38979 | Fluka | Sodium chloride, TraceSELECT™, for trace analysis, ≥99.999% (metals basis) | 500g |
| | Trace Analysis Salts | 35896H | Fluka | Sodium sulfate anhydrous | 500g, 2.5Kg |
| | | | | | |

Product and packaging availability may vary from country to country.



OUR SERVICES

The growth of Honeywell's brands and recognized product portfolio is matched by significant expansion of our manufacturing sites, technical services, customer support, global distribution centers, and authorized distributor partners.

These new facilities, services and partnerships enable us to support customers in more ways than ever, offering a host of custom solutions, expert customer assistance, worldwide centers of excellence, advanced manufacturing capabilities, and a global supply chain and distribution partnership.

CUSTOM SOLUTIONS

Special Packaging and Returnable Containers

Honeywell Research Chemicals solvents and inorganics are available in traditional packaging as well as a variety of specialized or custom packs, suitable for lab scale through to production applications. Our returnable container program helps improve lab safety and increase storage space. The program can also be tailored to your current laboratory processes.

Custom Blends

Need a bespoke solvent blend? We produce customized blends using our own proprietary, closed loop blending technology. These pre-prepared blends help you to:

- Save time
- Reduce waste
- Improve consistency
- Enhance safety

Bulk Orders

We have the technology, capacity and processes to scale up and meet your needs for larger quantities of a specific product. We can help reduce your costs and waste—and improve your production processes—by supplying specific or highvolume quantities as required.



CUSTOMER SERVICE

Responsive & Helpful Support

Honeywell Research Chemicals takes great pride in its customer and product support. Our Global Customer Care teams are trained to be responsive and helpful. Multilingual advisors can help you place an order online, track the status of a delivery, or provide a quick and courteous response to your question.



GLOBAL FOOTPRINT

Product Experts and Channel Partners Available to Meet Your Needs

We are proud to partner with more than 200 authorized distributors in 100-plus countries to meet the needs of research chemists working across applications and industries.

In addition to an extensive distribution network, we have invested in seven warehousing and fulfillment centers across Europe, the Americas and Asia to enable uninterrupted access to our products and services worldwide.

Our partners, supported by our product experts, are equipped to help customers with a wide range of technical questions. Whether it's a packaging inquiry, technical specification request, quality-related question or advice on a custom formulation, we strive to respond in a timely manner.

We provide unparalleled global support on Karl Fischer titration through the Hydranal Center of Excellence and Application Labs in Germany and China. Hydranal[™] reagents conform to the highest standards in quality control and have been a leader in Karl Fischer chemistry for decades. Our team of experts conducts regular seminars, webinars and workshops in partnership with leading equipment manufacturers across the globe.

ABOUT OUR BRANDS

The genesis of Honeywell Research Chemicals began in 1814, when German chemist Johann Daniel Riedel successfully manufactured a series of pharmaceutical products, building a foundation for the chemicals industry.

The world has changed considerably since then, but our commitment to continued innovation in inorganics, solvents and other essential chemicals has not wavered. As part of our efforts to provide an ever-growing and innovative portfolio, we are pleased to introduce a broad offering of premium solvents and analytical reagents commonly used in chemistry and analytical workflows.

Product lines

Honeywell Riedel-de Haën[™]

SOLVENTS High-purity solvents for dedicated applications

Honeywell

Burdick & Jackson™

SOLVENTS High-purity solvents for multi-purpose and dedicated applications

Honeywell Fluka[®]

ANALYTICAL REAGENTS Karl Fischer titration, standards, acids, bases, salts, and pH buffers

Honeywell

PERFORMANCE GRADE Solvents and inorganics for general laboratory use

Chromasolv™ – Chromatography techniques including LC-MS, UHPLC, Headspace, and GC

Spectroscopy Solvents - IR and UV-Vis applications

ACS and Pharmacopoeia Grade – Industrial and pharmaceutical analytical applications

TraceSELECT[™] Solvents – Trace and low-metal content analysis

B&J BRAND™ – Multi-purpose solvents for demanding analytical applications

B&J GC2™ – Capillary gas chromatography applications requiring trace analysis at or below the part-per-billion level

BioSyn[™] – DNA, RNA and peptide synthesis

Anhydrous – Moisture-sensitive organic synthesis, organometallic, combinatorial chemistry, and related applications

B&J Purified Plus™ – Specialty organic synthesis, prep-LC, and other industrial and pharmaceutical applications requiring higher levels of lot-to-lot consistency

Analytical Inorganics

Standard Solutions – Buffers and concentrated solutions

Hydranal[™]– Karl Fischer titration for measuring water content

TraceSELECT™ Inorganics – Trace and low-metal content analysis

Standards and Certified Reference Materials – Chromatography and spectroscopy

Solvents – ACS- specific use (HPLC), ACS general use, solvents for histology, and reagent- grade solvents for chemical synthesis and other industrial applications

Inorganics – Chemical synthesis and inorganic chemistry, including essential acids and bases, salts, metals and elements, and reagents for chemical reactions

MANUFACTURING SITES

Consistent Quality Production

Honeywell Research Chemicals produces the vast majority of its own products in advanced manufacturing facilities in Seelze, Germany, and Muskegon, Michigan, USA. Both sites are specially equipped to produce consistent, high-purity products that meet the standards you demand.



SEELZE, GERMANY

Overview:

- Site covers more than 485,000 m²
- Operates according to the highest standards (TS 16949, ISO 9001, ISO 14001)
- OSHA 18001 and ISO 50001 accredited

Capabilities & Personnel:

- Over 600 employees, with many in specialist R&D positions
- High-purity hydrogen fluoride production
- Organic and inorganic bulk production of fine chemicals for the pharmaceutical and agricultural industries
- Wastewater treatment
- Fully equipped, in-house analytical department

Strengths:

- Distillation units from lab scale (2 L) up to 6000 L
- Fully automatic filling line under laminar flow box to ensure quality
- All high-purity grades filtered at the point of filling
- High-quality packaging technology
- Exceptional lot-to-lot consistency



MUSKEGON, MICHIGAN, USA

Overview:

- Site covers more than 34,000 m^2
- ISO 9001 certified

Capabilities & Personnel:

- Fully equipped, in-house analytical department
- ABI and AKTA 100 oligo synthesizers
- Eight on-site chemists/technologists
- Five technical support chemists

Strengths:

- Fast-cycle custom products
- Fleet assembly methodology
- Six Sigma and lean manufacturing
- Integrated operations, HSE, supply chain, technology, procurement, and commercial teams
- Excellent safety and environmental record
- Excellent lot-to-lot consistency



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